



GOODLUCK

GOODLUCK METALLICS

(A UNIT OF GOODLUCK INDIA LIMITED)

Survey No. 495-502, Village - Sikra Taluka - Bhachau, Dist : Kutch Gujarat - 370140

MILL/MATERIAL/MANUFACTURERS TEST CERTIFICATE

Format No. :- QR/QA36  
Rev. No. :- 01  
Issue Date :- 01.07.2019

T.C. No. : GLM/2021/QA/PI-094/001 DTD. : 22.07.2021

To,

M/s- ACKINE BENDROVE LYTAGRA  
ATEITIES PL.50, LT-S2106,  
KAUNAS 23  
LITHUANIA

Inv. No. : SIGLM2122/000867  
Inv. Date : 22.07.2021  
P.L. No. : GIL/2021-2022/94  
P.O. No. :  
DOP NO. : GLM/2021/DOP/458

CE

We certify that the formed circular hollow section ERW pipes described below was Manufactured, Sampled, Tested & Inspected in accordance with the tolerance as per EN 10219-1 : 2006 & EN 10219-2 : 2019 and Galvanized according to EN : ISO :1461 Quality, as well as buyer's requirements and has been found to meet the specification requirements also in compliance with construction Products regulation.

Inspected according to EN : ISO 1461 Quality, as well as buyer's requirements and has been found to meet the specification requirements also in compliance with construction Products regulation.																								
SL. No.	PIPE SIZE			Grade	Cate-gory	No. Of Pipes/ Bundle	No. Of Pipes	Net. Wt. (MT)	Heat No/ Cnst No.	Chemical Analysis (%)										Mechanical Properties			Zinc Coating in Micron Min5µ	Remarks
	OD (MM)	THK. (MM)	Length (Mtr)							C%	Max	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max	Min		
Hot Dipped Galvanized ERYV Steel Pipe according to EN 10219-1 : 2006 & EN 10219-2 : 2019 / Plain Ends																								
1	60.30	2.00	7.000	S235JRH	GIPE	37	62	2294	41.680	Z461337	0.060	0.350	0.006	0.018	0.009	0.005	0.118	328	431	30	PASSED	70-85		
TOTAL =							62	2294	41.680															

It is further certified that the above mentioned pipes confirm to the dimensional and weight tolerance of the specification.  
The pipes have been found conforming to the Zinc Coating Test, Adhesion Test and Uniformity Test (wherever Applicable).  
All pipes have been supplied in length as specified above with length tolerance -0/+50mm.  
The pipes supplied with bright shiny, chromated/anti rust coated.  
All pipes have been checked visually and found free from internal & external defects visually.  
Marking on product : Not required

Note : Material Certificate is according to EN 10204 / 3.1

Abbreviation: GIPE = Galvanized Plain End

